

ENGINEERING CHANGE NOTICE **DART AEROSPACE LTD**

Date: 07.11.26	Job No.:	ADR Yes/No: YES	ADR Date: 07.11.26	ECN #: 1022
Product No.: D206-559		Created By: <i>h</i>	Approved By: <i>MP</i>	
Product Name: BELL 206/407 BEARPAW		Checked By: <i>RA</i>	General Manager Approval:	

Distribution	Reqd	Resp	Received
Production Manager	Y	LL/JLM	<i>LL 08.05.01</i>
Production Engineering Coord	Y	DD/EC	<i>DD 08/05/01</i>
Director Quality Assurance	N		
Customer Order Processing	N		

Distribution	Reqd	Resp	Received
Customer Technical Support	Y	DStow	<i>DStow 08.05.01</i>
Marketing	Y	SW	<i>SW 08.05.01</i>
Prod Doc Control	Y	JLD	<i>JLD 08.5.01</i>

Reason for Change: INTERFERENCE BETWEEN D2438 CLAMP FROM D206-559-011/-021 BEARPAW INSTALLATION AND GROUND HANDLING LUGS OF D206-642-611/-612/-613/-614 FLOAT SKIDTUBES. BEARPAW ATTACHMENT LOCATION MOVED BEHIND AFT SADDLE.

Documents Affected:
RELEASE IIN-D206-559 REV. H
ICA-D206-559 REV. 1

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	KJ	REMOVE FROM UNDER REVIEW	<i>08.05.01</i>
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		<i>08.05.01</i>
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
4	Update Grey Project Binder	Y	KJ		<i>08.05.01</i>
5	Move Electronic Files	Y	KJ		<i>08.05.01</i>
6	Update Master Document List (MDL)	Y	<i>MB</i>	<i>D206-582 Rev. F</i>	<i>08.04.30</i>
7	Update Document Record (DR) <i>Rev. D</i>	Y	KJ	<i>559</i>	<i>08.05.01</i>
8	Create/Update Change Record Form	Y	KJ	-011/-021 KITS NOW @ CHG 006/007	<i>08.05.01</i>
9	Create/Update PPP's	Y	KJ	-011/-021 KITS	<i>08.05.01</i>
10	Update Controlled PDF Files	Y	KJ		<i>08.05.01</i>
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	Y	KJ	AS REQUIRED	<i>N/A</i>
15	Update Access (ARC) Database	N			
16	Update/Verify ARC	N			
17	Update Paperwork Kits in Production	Y	LL	ADD IIN & ICA TO ALL D206-559 KITS	<i>N/A</i>
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	DD/EC		<i>08/05/05</i>
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N		<i>MDL</i>	
27	Rework/Scrap Current Production and/or Stock	Y	LL	ADD IIN+ICA TO KITS.UPDATE -011/-021 STICKERS	
28	Update Paperwork Kits in Stock	Y	LL		<i>MF 08.5.5</i>
29	Create/Update MPP	N			<i>W0 38955</i>
30					<i>W0 38954</i>

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	Y	DStow	CONTACT CUST. W/ BEARPAWS & SKIDTUBES	
32	Notify Eurocopter France	N			
33					

Description / Action:
PROCEED AS INDICATED.
- D206-559-011 NOW @ CHG 006
- D206-559-021 NOW @ CHG 007

D206-559-011 (15 IN STOCK, 0 IN PROD)
D206-559-021 (8 IN STOCK, 0 IN PROD)

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 07.11.26	Job No.:	ADR Yes/No: YES	ADR Date: 07.11.26	ECN #: 1022
Product No.: D206-559		Created By: <i>h</i>	Approved By: <i>MPP</i>	
Product Name: BELL 206/407 BEARPAW		Checked By: <i>Ref</i>	General Manager Approval:	

Distribution	Reqd	Resp	Received
Production Manager	Y	LL/JLM	
Production Engineering Coord	Y	DD/EC	
Director Quality Assurance	N		
Customer Order Processing	N		

Distribution	Reqd	Resp	Received
Customer Technical Support	Y	DStow	
Marketing	N		
Prod Doc Control	Y	JLD	

Reason for Change: INTERFERENCE BETWEEN D2438 CLAMP FROM D206-559-011/-021 BEARPAW INSTALLATION AND GROUND HANDLING LUGS OF D206-642-611/-612/-613/-614 FLOAT SKIDTUBES. BEARPAW ATTACHMENT LOCATION MOVED BEHIND AFT SADDLE.

Documents Affected:

RELEASE IIN-D206-559 REV. H

ICA-D206-559 REV. 1

MDL-D206-582 Rev. 1

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	KJ	REMOVE FROM UNDER REVIEW	
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		08.05.01 <i>h</i>
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
4	Update Grey Project Binder	Y	KJ		08.05.01 <i>h</i>
5	Move Electronic Files	Y	KJ		08.05.01 <i>h</i>
6	Update Master Document List (MDL)	Y	MB	D206-582 Rev. 1	
7	Update Document Record (DR) <i>Rev. D</i>	Y	KJ	559	08.05.01 <i>h</i>
8	Create/Update Change Record Form	Y	KJ	-011/-021 KITS NOW @ CHG 006/007	08.05.01 <i>h</i>
9	Create/Update PPP's	Y	KJ	-011/-021 KITS	08.05.01 <i>h</i>
10	Update Controlled PDF Files	Y	KJ		08.05.01 <i>h</i>
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	Y	KJ	AS REQUIRED	N/A <i>h</i>
15	Update Access (ARC) Database	N			
16	Update/Verify ARC	N			
17	Update Paperwork Kits in Production	Y	LL	ADD IIN & ICA TO ALL D206-559 KITS	N/A <i>h</i>
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
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22	Create/Update Coss IPP/BOM	Y	DD/EC		
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	Y	LL	ADD IIN+ICA TO KITS.UPDATE -011/-021 STICKERS	<i>h</i>
28	Update Paperwork Kits in Stock	Y	LL	<i>hMDL</i> <i>MF 01-5/5</i> <i>MD 08.5.2</i>	
29	Create/Update MPP	N		<i># 38955</i>	
30					

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31	Notify Previous Customers	Y	DStow	CONTACT CUST. W/ BEARPAWS & SKIDTUBES	
32	Notify Eurocopter France	N			
33					

Description / Action:

PROCEED AS INDICATED.

- D206-559-011 NOW @ CHG 006

- D206-559-021 NOW @ CHG 007

D206-559-011 (15 IN STOCK, ϕ IN PROD) 32972 x 1 34298 x 8
 D206-559-021 (8 IN STOCK, ϕ IN PROD) 37535 x 6
 28342 x 8
 34724 x 4

ENGINEERING CHANGE NOTICE

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MPP

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Distribution	Reqd	Resp	Received
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5	Move Electronic Files	Y	KJ		08.05.01 <i>h</i>
6	Update Master Document List (MDL)	Y	<i>MB</i>	D206-582 Rev. I	
7	Update Document Record (DR) <i>Rev. D</i>	Y	KJ	559	08.05.01 <i>h</i>
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18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
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